



# FORM OIL 68

## Product Description:

**FORM OIL 68** is a concrete mould oil for the construction of houses, buildings, subways and bridges.

**FORM OIL 68** is based on high-grade refined base oils containing non-toxic surface-active compounds and together with the bleeding water from the concrete, it provides a low interfacial surface tension, which gives a smooth surface finish.

**FORM OIL 68** is ready to use, and should be applied as thin as possible on the surface.

**FORM OIL 68** enables easy removal from the moulds without damaging the concrete and gives a good rust protection of the steel moulds under normal condition. Has good release characteristics and gives no discolouring of the concrete-surface and can be used where limited heated moulds are adapted.

Appliance in a thin layer, by spraying, swabbing or brushing.  
Over spill must be removed.



Property	Unit	Test Method	Typical Value
ISO VG Grade			68
Density@15°C	kg/m <sup>3</sup>	ASTM D4052	883
Kin. Viscosity @40°C	mm <sup>2</sup> /s	ASTM D7042	66.1
Kin. Viscosity @100°C	mm <sup>2</sup> /s	ASTM D7042	8.6
Viscosity Index		ASTM D2270	101
Flash Point COC	°C	ASTM D92	>201
Pour Point	°C	ASTM D7346	-12

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